



1. Attach plastic feet to all 4 uprights
2. Attach side beams to the uprights at desired heights and secure with a rubber mallet.
3. Attach the face beams at the same level as the side beams.
4. Attach front to back shelf support to each level, if applicable. NOTE: Only bays 762mm and 915mm deep have deck supports.
5. Place the chipboard shelves into the levels.

Z RIVET Loads and Capacities

Shelf Pitch	Bay Load	Shelf Width	Load
305mm	2500kgs	915mm	300kgs
457mm	2400kgs	1220mm	250kgs
610mm	2300kgs	1525mm	200kgs
762mm	2200kgs		
915mm	2040kgs		
1066mm	1880kgs		
1220mm	1800kgs		

*Shelf Pitch - distance between shelf levels
 *Bay Load - based on 5 levels with the 1st level at the base

Tools Required

Rubber Mallet

Safety Precaution

Two competent people wearing safety gloves, safety shoes and protective eyewear are recommended to undertake the assembly.