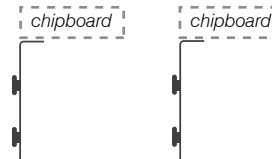


1. Attach plastic feet to all 4 uprights
2. Attach top and bottom side beams to the uprights to create 2 side frames. Tap with a mallet to secure the beams in place.
3. Attach the rest of the side beams at desired heights.
4. Attach the top and bottom face beams at the same level as the side beams to secure the bay.
5. Attach the rest of the face beams at the same level as the side beams.
6. Attach front to back shelf support to each level, if applicable.
7. Place the chipboard shelves onto the levels.



HEAVY RIVET Loads and Capacities

Shelf Pitch	Bay Load	Shelf Width	Load
305mm	2500kgs	915mm	600kgs
457mm	2400kgs	1220mm	550kgs
610mm	2300kgs	1525mm	500kgs
762mm	2200kgs	1830mm	500kgs
915mm	2040kgs	2135mm	450kgs
1066mm	1880kgs	2440mm	400kgs
1220mm	1800kgs		

*Shelf Pitch - distance between shelf levels

*Bay Load - based on 4 levels with the 1st level at the base

Tools Required

Rubber Mallet

Safety Precaution

Two competent people wearing safety gloves, safety shoes and protective eyewear are recommended to undertake the assembly.